

# TECHNICAL DATA SHEET



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Product Codes: RNNEAT22

**RUNNEAT 22** is a neat cutting oil blended from solvent refined mineral oil using selected additives and affording a high level of lubricity.

## APPLICATION

Suitable for machining a wide range of materials in various applications, including deep hole boring, broaching, H.D. tapping, threading and gear cutting. Formulated to protect against staining of yellow metals.

## BENEFITS

- Enhanced lubricity promotes superior metal wetting and improved surface finish on machined parts.
- Good workplace visibility.
- Low oil mist levels.
- Promotes extended tool life.
- Chlorine-free formulation.

## TYPICAL PROPERTIES

Appearance:	Amber Fluid
Specific Gravity @ 15.6°C:	0.865
Kinematic Viscosity @ 40°C:	19-23 cSt
Inactive Sulphur:	Yes
Chlorine:	No
Ester:	Yes

## HEALTH & SAFETY

This product has been manufactured to the highest standards and when used for the purpose recommended is unlikely to present any significant health hazards. A Material Safety Data Sheet is available.

Indicated data are approximate values and are subject to the usual commercial fluctuations. All information correct at time of going to press to the best of our knowledge. This information may be subject to change without notification due to continual product research and development.

MTO Lubricants (Part of Milo Tools Ltd)

Tel: 01274 872822

Fax: 0113 8800541

Email: [sales@milotools.co.uk](mailto:sales@milotools.co.uk)

Registered In England 08809951 VAT Registration No. GR 184 4633 89

